

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Production	RESULT AREA	P	Q	DEF :- A	C	D	S	M	

KAIZEN IDEA SHEET

F/IMS/05

CELL:- A490 CELL NAME:- CBS MACHINE / STAGE:- Cable assembly OPERATION:-+Cable assembly

KAIZEN THEME:- To Eliminate unsafe condition

WIDELY/DEEPLY:

PRESENT STATUS :- Less space to cable assemble due to less gap between assemble to cable resting fixture

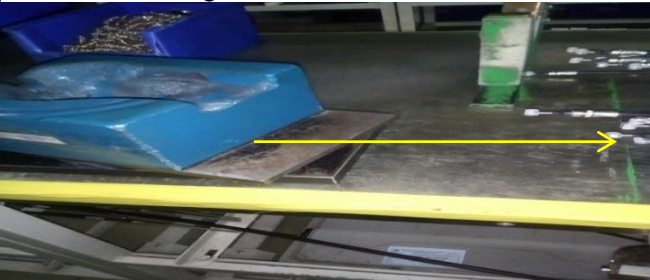
IDEA:-Cable resting fixture location shifted

COUNTERMEASURE:-LH/RH cable resting fixture is shifted for more gap

BENCHMARK TARGET	1
KAIZEN START	05.01.2018
KAIZEN FINISH	06.01.2018

TEAM MEMBERS:-
Pawan
Vanitha

BENEFITS:-
1.Easy to operate
2.Quality improved
3.Productivity improved



BEFORE

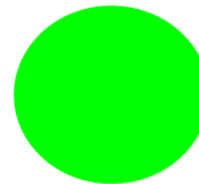
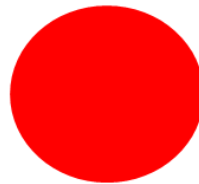
AFTER

WHY - WHY ANALYSIS :-
Why1:- No free movement to operate
Why2:- Less gap between fixture and cable resting fixture

RESULT:-

Unsafe condition

Safe condition



Before

After

KAIZEN SUSTENANCE

WHAT TO DO :-
HOW TO DO : -----
FREQUENCY : -----

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS

ROOT CAUSE:-

REGISTRATION NO. P14/KK/2018/017

REGISTERED BY:- Bharadwaj

MANAGER'S SIGN:- Bharadwaj